



## CAPACITY LIST

### VMC

Equipment	Control System	X Capacity	Y Capacity	Z Capacity	4th Axis	Features
Bridgeport 560	Heidenhain TNC 370	500	300	450	Y	22 Tool Carousel
Bridgeport 600	Heidenhain TNC 370	500	300	450	Y	22 Tool Carousel

### LATHES

Equipment	Control System	Max Dia	Max Length between Centres (mm)	Max Weight between Centres (kg)	Max Weight between Chucks (kg)	Features
CNC Geminis	Siemens 810D	720	4000	2560	1200	8 Station VDI Turret
CNC Okuma LC40	OSP 3000	550	N/A	N/A	250	12 Station Twin Turret
CNC Hi-Eco 21 STD	Fanuc OT	330	600	150	80	12 Station Turret
CNC Ecoca SJ25	Fanuc OT	280	400	150	80	12 Station Turret
CNC Ecoca SJ20	Fanuc OT-C/18T	345	375	130	65	8 Station VDI Turret
Colchester Manual	N/A	400	1100	150	75	4 Way Manual Turret



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## HARDFACING, WELDING & CLADDING

Equipment	Control System	Max Dia	AVC	Features
Starweld PTA 302	Hettiger	-	Yes	Max Amp 300
Manipulator	N/A	up to 1500mm	-	-
Manual Metal Arc	Manual	-	-	Max Amp 250
Miller TIG Plant	Manual	-	-	Sync 351 cc-AC/DC
Powder Weld	Manual	-	-	-

## INSPECTION

Equipment	X Axis	Y Axis	Z Axis	Dia
Mitutoyo Co-ordinate Measuring Machine	710mm	1000mm	410mm	N/A
Rockwell Hardness Tester	N/A	N/A	N/A	150mm
Portable Hardness Tester	N/A	N/A	N/A	160mm
NDT Facility	N/A	N/A	N/A	N/A
NAMAS Calibrated Dimensional Inspection Equipment	N/A	N/A	N/A	N/A
Taylor Hobson Surface Checker	N/A	N/A	N/A	N/A



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